

Installing a Window in Vertical Panels

1. THE PANEL WILL BE PROVIDED WITH A FOAM CUT OPENING AT THE CORRECT SIZE FOR WINDOW INSTALLATION.
2. PLACE BEADS OF CAULKING WHERE INSULATION MEETS INTERIOR AND EXTERIOR METAL. ALSO PLACE CAULKING ON PERIMETER OF OPENING 1/8" FROM THE EDGE.
3. POSITION WINDOW IN OPENING AND PUSH TIGHT AGAINST EXTERIOR.
4. ENSURE THAT THE WINDOW IS LEVEL AND PLUMB. SECURE WINDOW TO FRAME WITH A CLAMP SO MOUNTING SCREWS CAN BE INSTALLED.
5. USE A 1/8" DIA BIT AND DRILL A HOLE THROUGH THE MOUNTING FRAME AND THROUGH THE EXTERIOR METAL SKIN. USE TWO SCREWS ON EACH CORNER AND TWO SCREWS ON EACH SIDE EQUALLY SPACED. HOLES SHOULD BE DRILLED 1/4" FROM THE EDGE. USE #8 SCREWS.
6. INSTALL INTERIOR TRIM AND SECURE WITH SCREWS PROVIDED.

